

### FEATURES

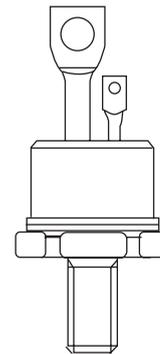
- 1). Improved glass passivation for high reliability and exceptional stability at high temperature
- 2). High di/dt and dv/dt capabilities
- 3). Standard package
- 4). Low thermal resistance
- 5). Metric threads version available
- 6). Types up to 1600V  $V_{DRM}/V_{RRM}$

### TYPICAL APPLICATIONS

- 1). Medium power switching
- 2). Phase control applications
- 3). Can be supplied to meet stringent military, aerospace and other high-reliability requirements

### MAJOR RATINGS AND CHARACTERISTICS

Parameters		K25RIA		Unit
		10 to 120	140 to 160	
$I_{F(AV)}$		25	25	A
	@ $T_C$	85	85	°C
$I_{F(RMS)}$		40	40	A
$I_{FSM}$	@ 50Hz	420	398	A
	@ 60Hz	440	415	A
$I^2t$	@ 50Hz	867	795	A <sup>2</sup> s
	@ 60Hz	790	725	A <sup>2</sup> s
$V_{DRM}/V_{RRM}$		100 to 1200	1400 to 1600	V
$T_q$	typical	110		μs
$T_J$		- 65 to 125		°C



### ELECTRICAL SPECIFICATIONS

#### 1). Voltage Ratings

Type number	Voltage Code	$V_{DRM}/V_{RRM}$ , maximum repetitive peak reverse voltage *(1)	$V_{RSM}$ , maximum non-repetitive peak reverse voltage *(2)	$I_{DRM}/I_{RRM}$ max. @ $T_J = T_{J\ max}$
		V	V	mA
K25RIA	10	100	150	20
	20	200	300	10
	40	400	500	
	60	600	700	
	80	800	900	
	100	1000	1100	
	120	1200	1300	
	140	1400	1500	
	160	1600	1700	

\*(1) Units may be broken over non-repetitively in the off-state direction without damage, if di/dt does not exceed 20A/μs

\*(2) For voltage pulses with  $t_p \leq 5ms$

2). Forward Conduction

Parameters		K25RIA		Unit	Conditions		
		10 to 120	140 to 160				
$I_{T(AV)}$	Max. average forward current	25	25	A	180° conduction, half sine wave		
	@ Case temperature	85	85	°C			
$I_{T(RMS)}$	Max. RMS forward current	40	40	A			
$I_{TSM}$	Max. peak, one-cycle forward, non-repetitive surge current	420	398	A	t = 10ms	No voltage	Sinusoidal half wave, Initial $T_J = T_J \text{ max.}$
		440	415		t = 8.3ms	reapplied	
		350	335		t = 10ms	100% $V_{RRM}$	
		370	350		t = 8.3ms	reapplied	
$I^2t$	Maximum $I^2t$ for fusing	867	795	$A^2s$	t = 10ms	No voltage	
		790	725		t = 8.3ms	reapplied	
		615	560		t = 10ms	100% $V_{RRM}$	
		560	510		t = 8.3ms	reapplied	
$I^2\sqrt{t}$	Maximum $I^2\sqrt{t}$ for fusing	8670	7950	$A^2\sqrt{s}$	t = 0.1 to 10ms, no voltage reapplied		
$V_{T(TO)1}$	Low level value of threshold voltage	0.99	0.99	V	$(16.7\% \times \pi \times I_{F(AV)} < I < \pi \times I_{F(AV)})$ , $T_J = T_J \text{ max.}$		
$V_{T(TO)2}$	High level value of threshold voltage	1.40	1.15	V	$(I > \pi \times I_{F(AV)})$ , $T_J = T_J \text{ max.}$		
$r_{T1}$	Low level value of forward slope resistance	10.1	11.73	$m\Omega$	$(16.7\% \times \pi \times I_{F(AV)} < I < \pi \times I_{F(AV)})$ , $T_J = T_J \text{ max.}$		
$r_{T2}$	High level value of forward slope resistance	5.7	10.05	$m\Omega$	$(I > \pi \times I_{F(AV)})$ , $T_J = T_J \text{ max.}$		
$V_{TM}$	Max. forward voltage drop	1.71	-	V	$I_{pk} = 50A$ , $T_J = 25^\circ C$ , $t_p = 10ms$ sine pulse		
		-	180				
$I_H$	Maximum holding current	130		mA	$T_J = 25^\circ C$ , anode supply 12V		
$I_L$	Typical latching current	200			resistive load		
$di/dt$	Max. rate of rise of turned-on current			$A/\mu s$	$T_J = T_J \text{ max.}$ , $V_{DM} = \text{rated } V_{DRM}$ Gate pulse = 20V, $15\Omega$ , $t_p = 6\mu s$ , $tr = 0.1\mu s \text{ max.}$ , $I_{TM} = (2 \times \text{rated } di/dt) A$		
	$V_{DRM} \leq 600V$	200					
	$V_{DRM} \leq 800V$	180					
	$V_{DRM} \leq 1000V$	160					
$t_{gt}$	Typical turn-on time	0.9		$\mu s$	$T_J = 25^\circ C$ , at = rated $V_{DRM}/V_{RRM}$ , $T_J = 125^\circ C$		
		4			$T_J = T_J \text{ max.}$ , $I_{TM} = I_{T(AV)}$ , $t_p > 200\mu s$ , $di/dt = -10A/\mu s$		
$t_q$	Typical turn-off time	110		$\mu s$	$T_J = T_J \text{ max.}$ , $I_{TM} = I_{T(AV)}$ , $t_p > 200\mu s$ , $V_R = 100V$ , $di/dt = -10A/\mu s$ , $dv/dt = 20V/\mu s$ linear to 67% $V_{DRM}$ , gate bias 0V-100W		
$dv/dt$	Max. critical rate of rise of	100		$V/\mu s$	$T_J = T_J \text{ max.}$ linear to 100% rated $V_{DRM}$		
	off-state voltage	300 (*)			$T_J = T_J \text{ max.}$ linear to 67% rated $V_{DRM}$		

(\*)  $t_q = 10\mu s$  sup to 600V,  $t_q = 30\mu s$  up to 1600V available on special request.

(\*\*) Available with:  $dv/dt = 1000V/\mu s$ , to complete code add S90 i.e. K25RIA120S90.

3). Triggering

Parameters		K25RIA		Unit	Conditions	
$P_{GM}$	Maximum peak gate power	8.0		W	$T_J = T_J \text{ max.}$	
$P_{G(AV)}$	Maximum average gate power	2.0				
$I_{GM}$	Max. peak positive gate current	1.5		A	$T_J = T_J \text{ max.}$	
$-V_{GM}$	Maximum peak negative gate voltage	10		V	$T_J = T_J \text{ max.}$	
$I_{GT}$	DC gate current required to trigger	90	60	mA	$T_J = -65^\circ\text{C}$ Max. required gate trigger current/ $T_J = 25^\circ\text{C}$ voltage are the lowest value which $T_J = 125^\circ\text{C}$ will trigger all units 6V anode-to- cathode applied	
		3.0				
		2.0				
$V_{GT}$	DC gate voltage required to trigger	3.0	2.0	V	$T_J = -65^\circ\text{C}$ $T_J = 25^\circ\text{C}$ $T_J = 125^\circ\text{C}$	
		1.0				
		1.0				
$I_{GD}$	DC gate current not to trigger	2.0		mA	$T_J = T_J \text{ max.}, V_{DRM} = \text{rated value}$	
$V_{GD}$	DC gate voltage not to trigger	0.2		V	$T_J = T_J \text{ max.}$ Max. gate current/ voltage $V_{DRM} = \text{rated value}$ not to trigger is the max. value which. will not trigger any unit with rated $V_{DRM}$ anode-to-cathode applied	
$T_J$	Max. operating temperature range	- 65 to 125		$^\circ\text{C}$		
$T_{stg}$	Max. storage temperature range	- 65 to 125		$^\circ\text{C}$		
$R_{thJC}$	Max. thermal resistance, junction to case	0.75		K/W	DC operation	
$R_{thCS}$	Max. thermal resistance, case to heatsink	0.35		K/W	Mounting surface, smooth, flat and greased	
T	Mounting torque		to nut	to device	Lubricated threads (Non-lubricated threads)	
			20(27.5)	25		lbf-in
			0.23(0.32)	0.29		kgf.m
			2.3(3.1)	2.8		Nm
wt	Approximate weight	14 (0.49)		g (oz)	See Outline Table	
	Case style	TO-65				

$\Delta R_{thJC}$  Conduction

(The following table shows the increment of thermal resistance  $R_{thJC}$  when devices operate at different conduction angles than DC)

Conduction angle	Sinusoidal conduction	Rectangular conduction	Units	Conditions
180°	0.17	0.13	K/W	$T_J = T_J \text{ max.}$
120°	0.21	0.22		
90°	0.27	0.30		
60°	0.40	0.42		
30°	0.69	0.70		

**PERFORMANCE CURVES FIGURE**

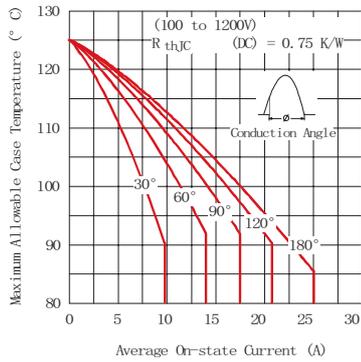


Fig. 1 - Current Ratings Characteristic

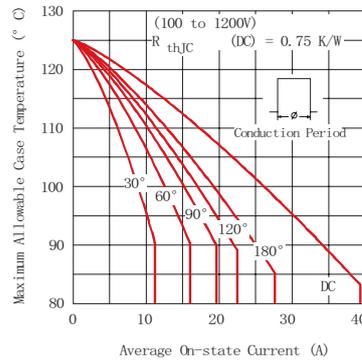


Fig. 2 - Current Ratings Characteristic

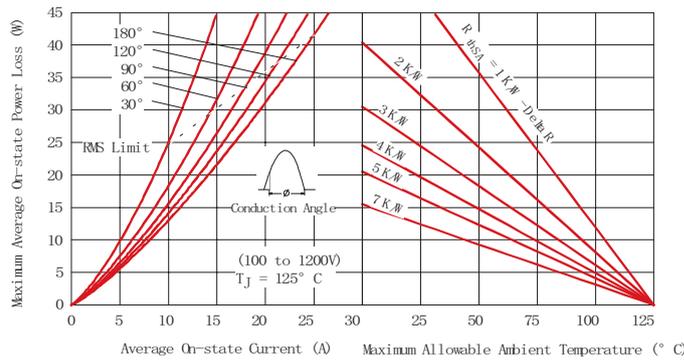


Fig. 3 - On-state Power Loss Characteristics

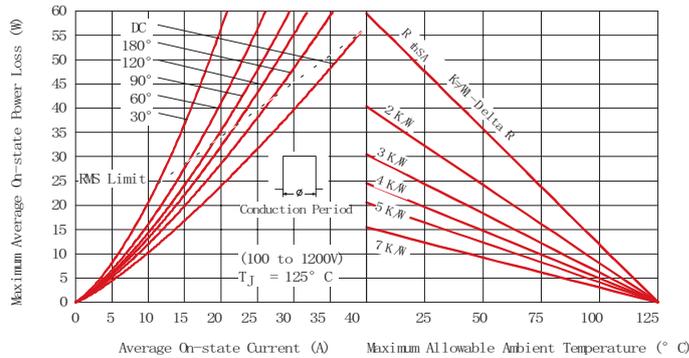


Fig. 4 - On-state Power Loss Characteristics

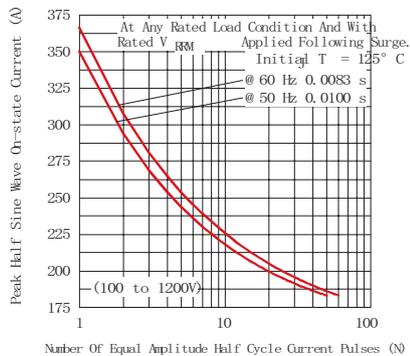


Fig. 5 - Maximum Non-Repetitive Surge Current

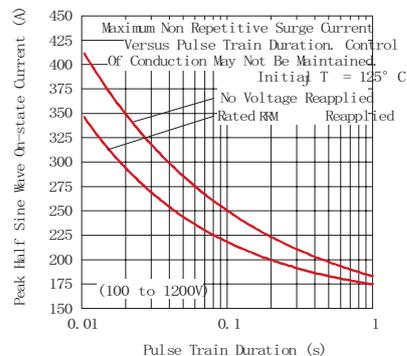


Fig. 6 - Maximum Non-Repetitive Surge Current

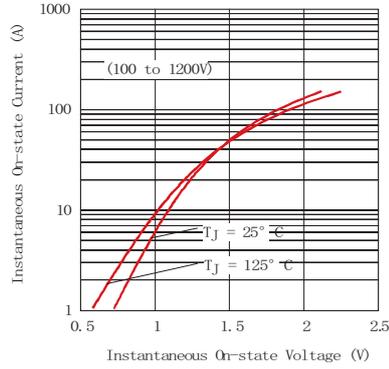


Fig. 7 - Forward Voltage Drop Characteristics

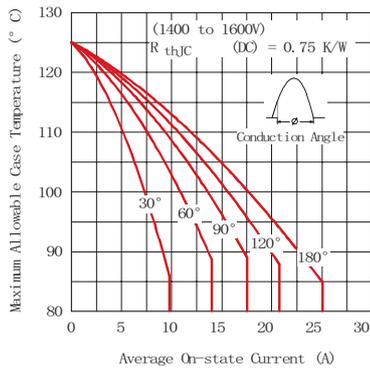


Fig. 8 - Current Ratings Characteristics

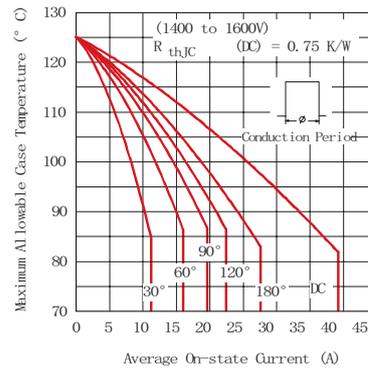


Fig. 9 - Current Ratings Characteristics

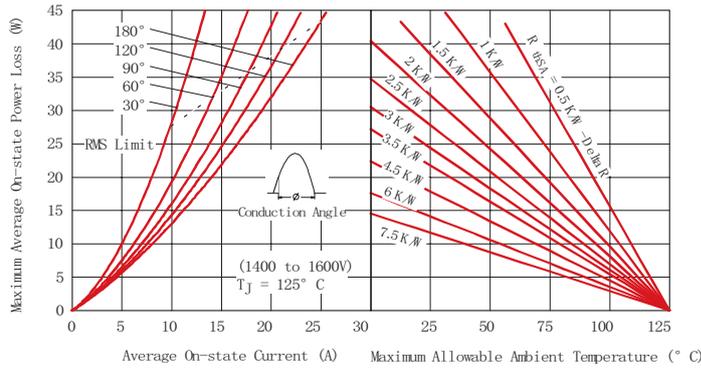


Fig. 10 - On-state Power Loss Characteristics

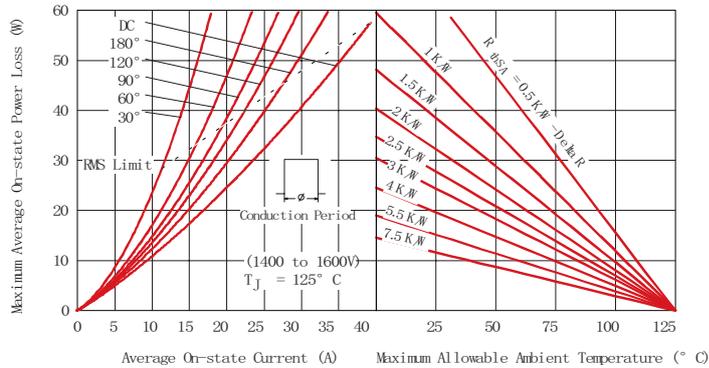


Fig. 11 - On-state Power Loss Characteristics

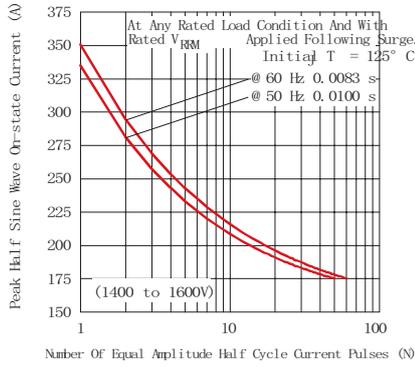


Fig. 12 - Maximum Non-Repetitive Surge Current

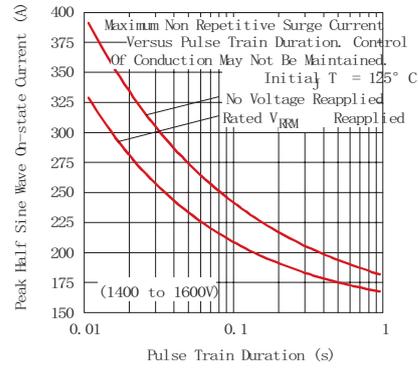


Fig. 13 - Maximum Non-Repetitive Surge Current

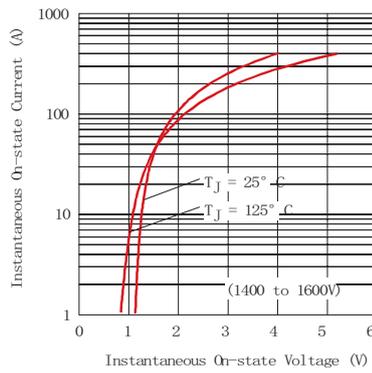


Fig. 14 - Forward Voltage Drop Characteristics

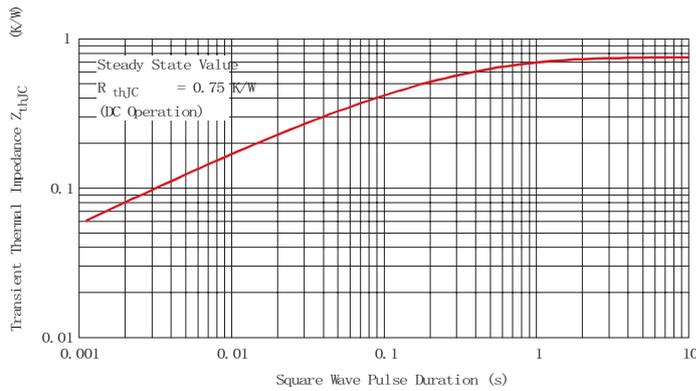


Fig. 15 - Thermal Impedance  $Z_{\theta JC}$  Characteristics

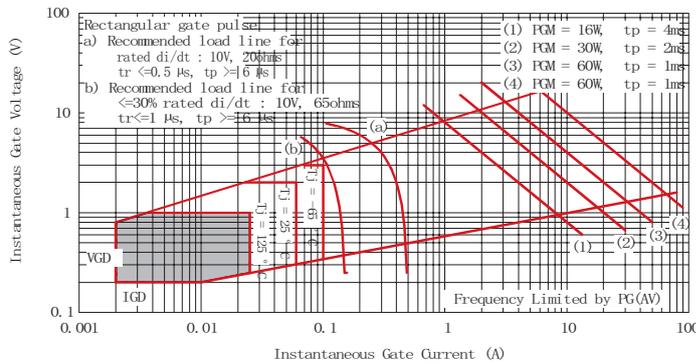
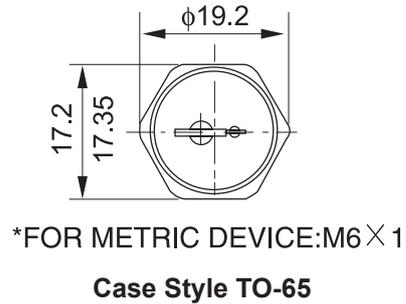
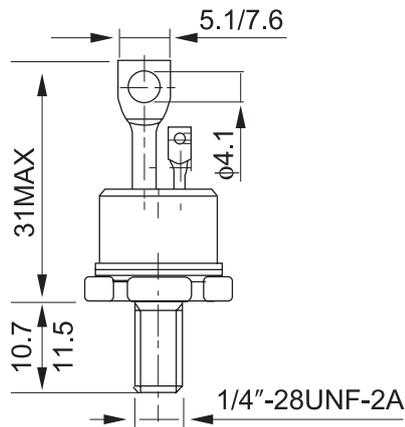


Fig. 16 - Gate Characteristics

**OUTLINE**



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